

Moulding & Millwork Profile Guide



About OrePac Building Products

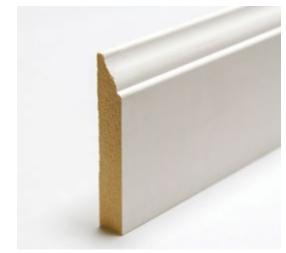
MOULDING & MILLWORK Table of Contents



OUR HISTORY

OrePac is a family-owned and operated business, founded by the Hart family in 1977. Through strong leadership and a commitment to success, the company has grown into one of the premier distributors in the building industry.

Trust, integrity, and a dedication to excellence are the values most important to OrePac. That commitment can be found in the services we offer, the quality of the products we provide, and the way we treat our employees and customers. This dedication to our markets has enabled us to make a positive impact on the shelter industry and the communities we serve.



623 (see page 11)

OREPAC WILSONVILLE

The Wilsonville, Oregon branch was founded with the company in 1977. Located across the street from our Corporate Office, it remains the oldest branch with 20 private trucks, 200,000 square feet of warehouse space, and a delivery reach that stretches to Fortuna, California.





495 E2E Bullnose (see page 24)



DISTRIBUTION CENTERS

Boise, ID Bozeman, MT Denver, CO Ontario, CA Phoenix, AZ Sacramento, CA Salt Lake City, UT Spokane, WA Tacoma, WA Wilsonville, OR



356 Colonial (see page 18)

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Unfinished Woodwork is Vulnerable!

- Apply finish as soon as possible following the manufacturer's finishing instructions.
- Never expose unpainted millwork to direct sunlight!
- Always protect unfinished millwork from moist conditions. Never store on the ground, on concrete, or where rain can blow in.
- All mouldings should be stored horizontally off the floor and in a dry location.

It's critical to protect millwork from direct sunlight prior to finishing to avoid rapid drying and bleaching. Even a few hours exposure to direct sunlight causes drying and bleaching. Millwork must be stored in a dry area away from excess heat. Never store on the ground, nor allow wood to come into direct contact with concrete. The natural tendency of concrete to absorb moisture can create a "wicking" of moisture out of the air or the ground and into the wood.



Mouldings Must be Acclimated

72 hours prior to installation, mouldings should be unbundled and allowed to acclimate to the environment in the room in which they will be installed, with a controlled humidity level. The humidity at the time of acclimation should be similar to the humidity expected upon occupancy of the project.



Finishing

Light sanding is required on all non-primed millwork prior to finishing. Follow manufacturer's recommended instructions for your product type.

HANDLING OF MILLWORK





BACK BAND

A rabbeted moulding used to surround the outside edge of casing.

BASE

Applied where floor and walls meet, forming a visual foundation. Protects walls from kicks, bumps, furniture, etc. Base shoe and base cap are used to conceal uneven floor and wall junctions.

BASE CAPS

A decorative member installed flush against wall at the top of an S4S baseboard. Can be used as panel moulding.

BASE SHOES

Applied where base moulding meets floor. Protects base from damage. Conceals uneven lines or cracks.

BEDS

Used where walls and ceiling meet. Installed either as flat or projected from surface.

BRICKMOULD

Used as an exterior door and window casing. A thick moulding providing a surface for brick or other siding to butt against.

CASING

Used to trim inside and outside of door and window openings.

CHAIR RAIL

Interior moulding applied about one third up from the floor, paralleling base moulding and encircling the room.

CORNER GUARDS

Outside (OS) corner guard is used to protect corners or to cover ragged edges where wall covering and painted surfaces meet at outside corner.

COVES

Concave profile. Used at corners, particularly as a ceiling cornice.

CROWNS

Used where wall and ceiling meet. Used to cover large angles; always installed projected from surface.

DRIP CAPS

Applied over exterior window and door frames. Keeps water from seeping under the siding. Also directs water away from window glass.

HAND RAIL

Used as a hand support in a stairwell.

HALF ROUNDS

Can be used as a screen moulding, bead shelf edge or panel moulding.

LATTICE

Originally used in trellis work. This small, plain S4S moulding is among the most versatile of profiles.

PANEL MOULD

Used to form panels on walls, ceilings or built up cornice applications.

QUARTER ROUNDS

May be used as a base shoe, inside corner moulding, or to cover any 90 degree recessed junction.

ROUNDS

Most often used as a closet pole.

SHELF EDGE / SCREEN MOULD

Used to hold glass in place. Also called glass stop, cove and bead, putty bead, glazing bead and staff bead.

STOP

Nailed to the face of the door frame to prevent the door from swinging through.

WAINSCOT CAP

Trims out the upper edge or top of a wainscot. Covers plywood's rough sawn edge in installations where it's exposed to view.

CROWN

Used where wall and ceiling meet. Used to cover large angles; always installed projected from surface.

CASING

Used to trim inside and outside of door and window openings.

STOP

CHAIR RAIL

Interior moulding applied about one third up from the floor, paralleling base moulding and encircling the room.

BASE SHOE

Applied where base moulding meets floor. Protects base from damage. Conceals uneven lines or cracks.

PANEL MOULD

Used to form panels on walls, ceilings or built up cornice applications.

Nailed to the face of the door frame to prevent the door from swinging through.

WAINSCOT CAP

Trims out the upper edge or top of a wainscot. Covers plywood's rough sawn edge in installations where it's exposed to view.

BASE

Applied where floor and walls meet, forming a visual foundation. Protects walls from kicks, bumps, furniture, etc. Base shoe and base cap are used to conceal uneven floor and wall junctions.



HEMLOCK

Hemlock is light brown with red tinges. It features uneven, commonly twisted grain and has a medium-coarse texture. A good selection if you plan on staining your jamb and frame components.



SOLID PINE

Clear Pine is a knot-free wood with a signature rustic look. It is very sturdy and durable.

MDF

(M)

Medium-Density Fiberboard (MDF) is a reconstituted wood panel

product. It is dry-processed fiberboard manufactured from wood fibers. Known for its consistency, ease of handling and superior paint adhesion.

BIRCH

The wood of Yellow Birch is heavy, strong, close-grained, even-textured and shows a wide color variation from reddish-brown to creamy white. It is used for furniture, cabinetry and interior finish.



FINGERJOINT PRIMED PINE

Primed Fingerjoint Pine is great for those who plan on painting their millwork but still prefer to work with real wood as opposed to MDF.



OAK

Oak is very hard, heavy and strong. Despite its density, it is very easy to work with.



CHERRY

Cherry is a very heavy and strong wood that machines and sands very smooth. From furniture to small accessories to built-ins, this is a top class wood.



WALNUT

Quite durable and strong, its colors can be light to chocolate brown with large grown rings. The sapwood is often times white.



KNOTTY ALDER

As one would expect, this wood can have many large knots and splits. This is the perfect choice for rustic style projects.



Maple is characterized as dense and light in color. It is a fine textured and closegrained wood that does not require filling.



POPLAR

This is the most cost-effective hardwood offered. The softest of the hardwoods, Poplar is excellent for paint grade but can still be stained.

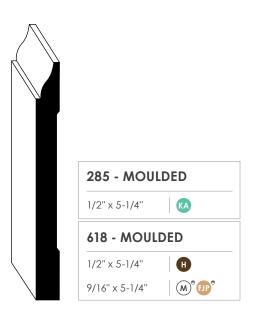


FIR Douglas Fir is offered in vertical and mixed grain. Its pink color reddens over time.



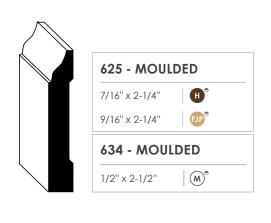




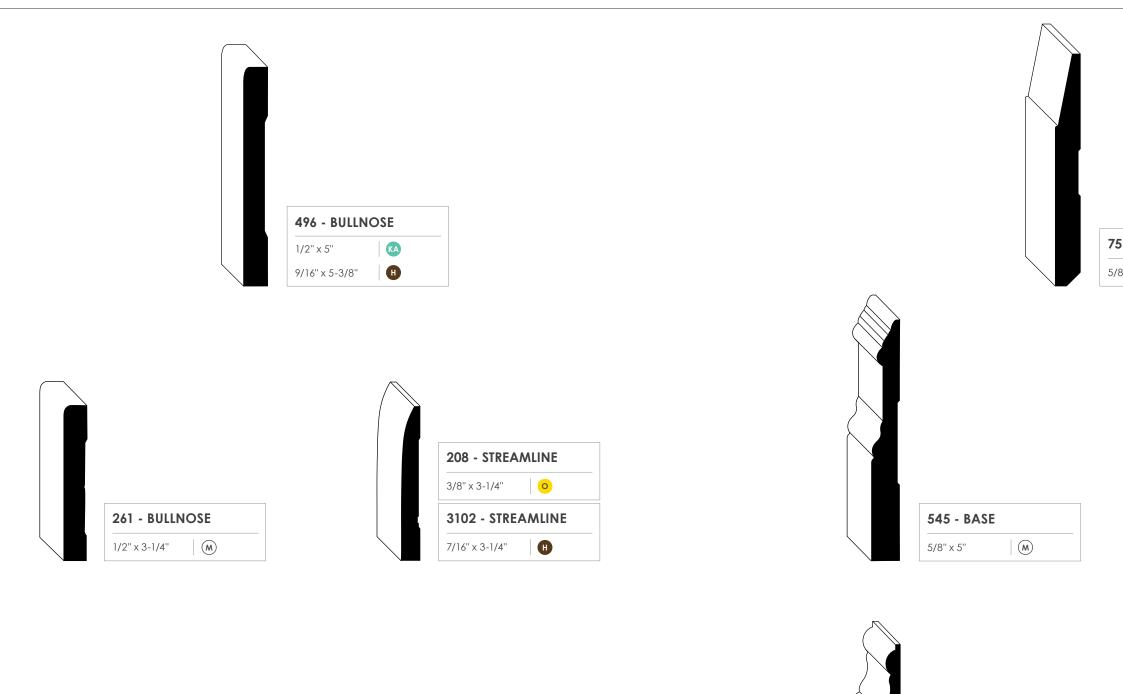


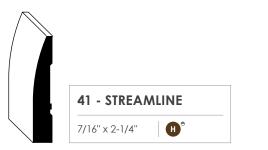


620 - MOULDED	
1/2" x 4-1/4"	
620 - MOULDED	.
9/16" x 4-1/4"	



KEY: H Hemlock IP Fingerjoint Primed Pine O Oak KA Knotty Alder M MDF





BASE



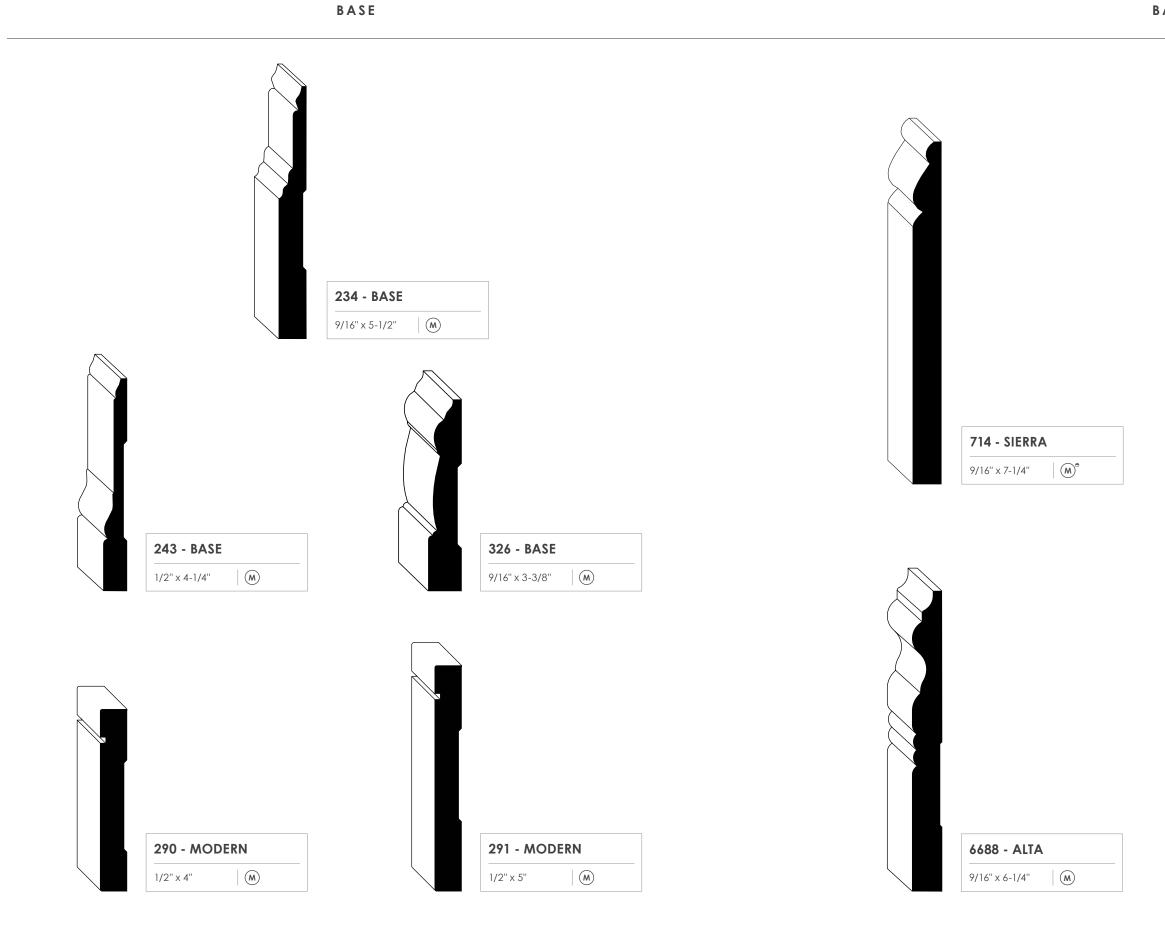


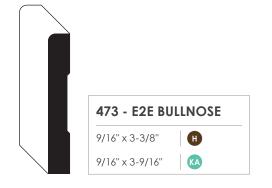


7550	- CA	SCADE	

5/8" x 5-1/2"

BASE





Premium products

1 (4) **6 - 112**

to complete your home

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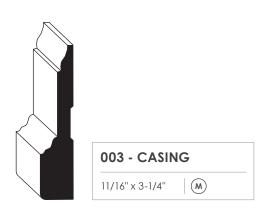
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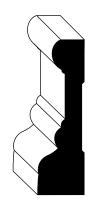




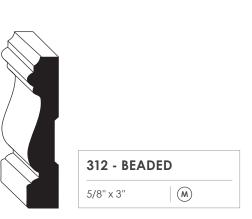
535 - CASIN	IG
11/16" x 3-1/2"	(M)
11/16 X 3-1/2	M
3/4" x 3-1/2"	H

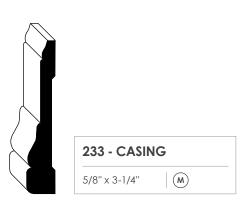
ľ		
	444 - COLO	NIAL
	444 - COLO 5/8" x 3-1/8"	NIAL



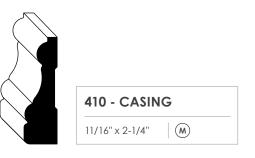


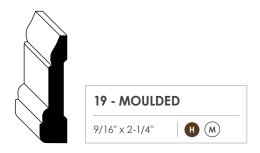
338 - HOW	/E
1" x 3-1/4"	(M)





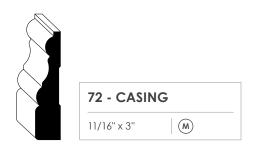


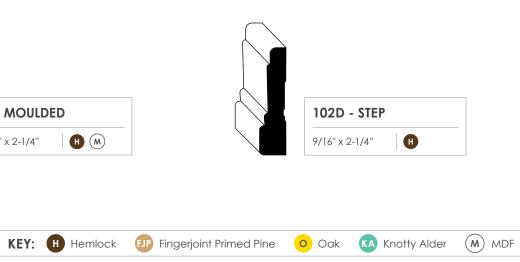








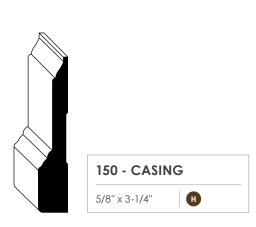




CASING

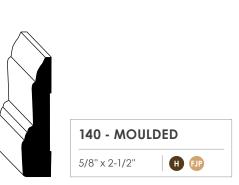
7350 - CASCADE
11/16" x 3-1/2"

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34 - STEP		
5/8" x 3-1/4"	FJP	

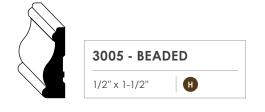








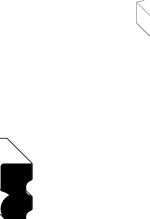
190 - TRADI	TIONA
5/8" x 2-1/4"	H
5/8" x 2-1/2"	FJP



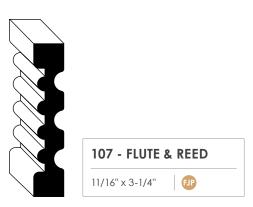


1003 - FLUTED

5/8" x 3-3/8"



908 - REED		
5/8" x 3-1/4"	M	





3002 - BEVEL

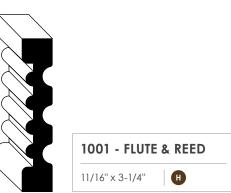
324 - BEVEL

214 - BEVEL

1/2" x 2-1/4"

1/2" x 2-1/4"

9/16" x 2-1/4"









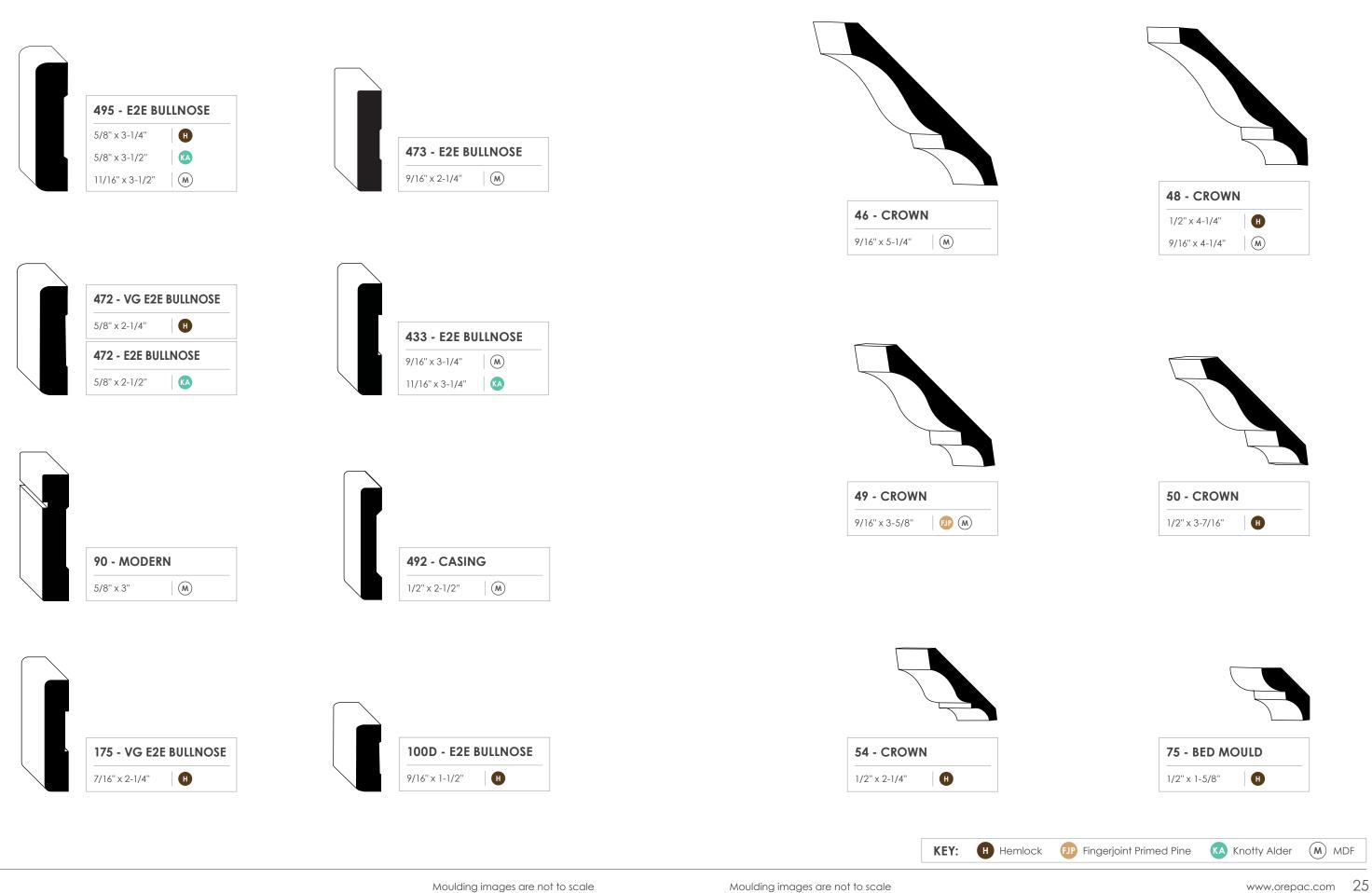
3000 - BEVEL		
1/2" x 1-1/2"		
1/2" x 1-1/2"		
 324B - BEVEL		
1/2" x 1-9/16" O		
158 - BEVEL		
9/16" x 1-9/16"		

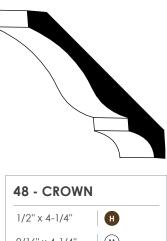


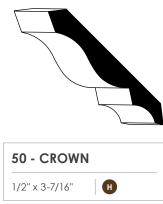
Oak

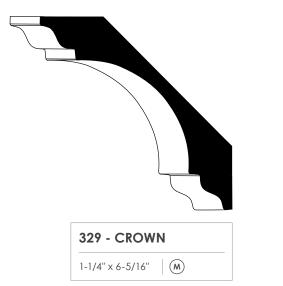
(M) MDF

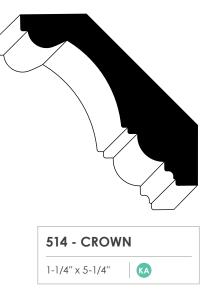
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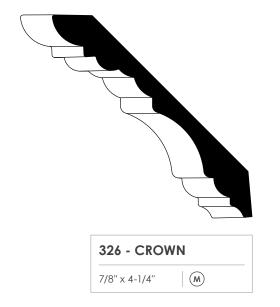


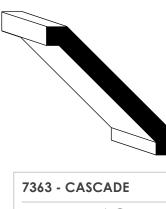








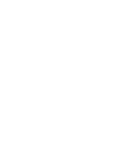




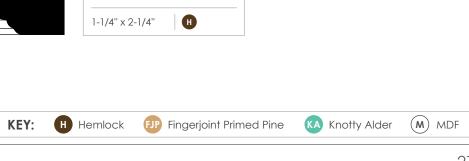


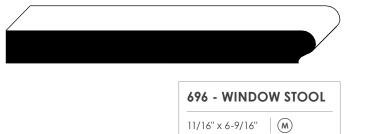




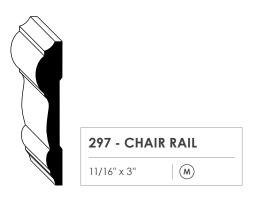


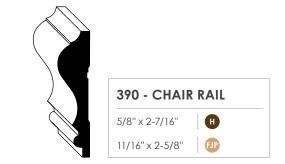
48	- C	RO	WN		
1/4"	x 2-	1/4"		FJP	

















KEY: H Hemlock **FIP** Fingerjoint Primed Pine

(M) MDF



		3517 - SQUARE
		1-1/16" x 1-1/16"
		360 - SQUARE
		3/4" x 3/4" FJP
3228 - FULL ROUND	3226 - FULL ROUND	239 - SQUARE
I-1/2" H	1-5/16" H	3/4" x 3/4" O
	106 - QUARTER ROUND	
	11/16" × 11/16" 🛛 💷	
	3206 - QUARTER ROUND	
	11/16" x 11/16" 🛛 🕒	869 - BULLNOSE STOP
212 - HALF ROUND	105 - QUARTER ROUND	7/16" x 1-1/16"
/4" H	3/4" x 3/4" O	887 - BULLNOSE STOP
		3/8" x 1-1/4"
		865 - BULLNOSE STOP
		7/16" x 1-1/2" (H
108 - QUARTER ROUND	3201 - QUARTER ROUND	866 - BULLNOSE STOP



FJP

H

3202 - QUARTER ROUND

1/2" x 1/2"

1/2" x 1/2"





7/16" x 1-5/16"

7/16" x 1-5/8"

413 - BULLNOSE STOP



H

KA

1115 - QUARTER ROUND

3/8" x 3/8"

3/8" x 3/8"





254 - PARTING STRIP
1/2" x 3/4"



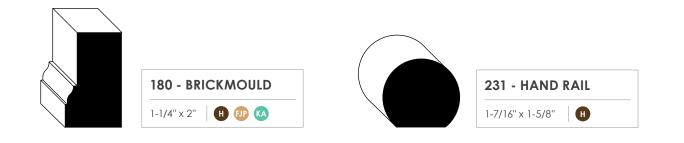
nlock	FJP	Fingerjoint Primed Pine	KA Knotty Alder	0	Oak





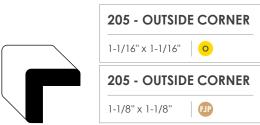






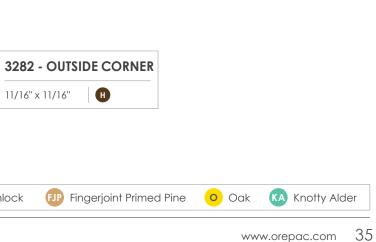


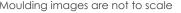


















334 - COVE

267 - LATTICE

1/4" x 1-3/8"

9/32" x 1-3/8"

H

FJP



268 - LATTICE

H

1/4" x 1-1/8"



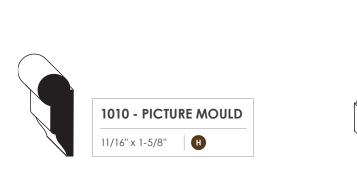
305 - COVE	
5/8" x 2-5/8"	



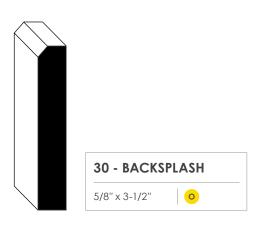
85 - COVE	
9/16" x 1-3/4"	FJP





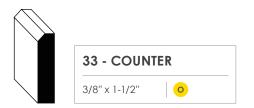








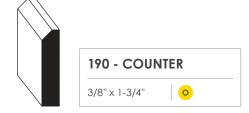
3288 - BAS	E SHOE
 7/16" x 11/16"	H
126 - BASE	SHOE
1/2" x 3/4"	FJP O



703 - PANEL CAP
1/2" x 3/4" H













Elegance is in the details

				E2E - 1/2 X 2
				1/2" x 1-1/2"
	T&G 1X4 VG - FINGERJOINT FVGTG104FJ			E2E - 1/2 X 3
	3/4" x 3-1/2"			1/2" x 2-1/2"
				E2E - 1/2 X 4
				1/2" x 3-1/2"
	VERTICAL GRAIN T&G 1X4 VFFVGTG104			E2E - 1 X 2 11/16" x 1-1/2"
	3/4" x 3-1/2"			E2E - 1 X 3
		106SL - SHIP LAP	108SL - SHIP LAP	11/16" x 2-1/2"
_<		12mm x 5-1/2" (M)	12mm x 7-1/4"	E2E - 1 X 4
				11/16" x 3-1/2"
			\sim	
	PRIMED PINE			
	T&G 1X4 P3635804TG			
	T&G 1X4 P3635804TG 1/2" x 3-5/16"			
	T&G 1X4 P3635804TG	188 - DR	IP CAP	
	T&G 1X4 P3635804TG 1/2" x 3-5/16" Image: Colspan="2">Image: Colspan="2">Image: Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2" 1/2" x 3-5/16" Image: Colspan="2">Image: Colspan="2">Colspan="2">Colspan="2" PRIMED PINE			
	T&G 1X4 P3635804TG 1/2" x 3-5/16" PRIMED PINE T&G 1X6 P363106TG	188 - DR		
	T&G 1X4 P3635804TG 1/2" x 3-5/16" PRIMED PINE T&G 1X6 P363106TG	188 - DR		
	T&G 1X4 P3635804TG 1/2" x 3-5/16" PRIMED PINE T&G 1X6 P363106TG	188 - DR		
	T&G 1X4 P3635804TG 1/2" x 3-5/16" PRIMED PINE T&G 1X6 P363106TG	188 - DR 1-1/16" x 1-5	5/8" 8	
	T&G 1X4 P3635804TG 1/2" x 3-5/16" PRIMED PINE T&G 1X6 P363106TG	188 - DR	5/8" () DEGREE	

Moulding images are not to scale

E2E - 1/2 X 5	
1/2" x 4-1/2"	
E2E - 1/2 X 6	
1/2" x 5-1/2"	
E2E - 1/2 X 8	E2E - 1/2 X 10
1/2" x 7-1/4"	1/2" x 8-1/4"

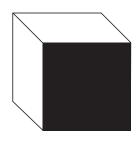
E2E - 1 X 5	E2E - 1 X 8
11/16" x 4-9/16"	11/16" x 7-1/4"
E2E - 1 X 6	E2E - 1 X 10
11/16" x 5-1/2"	11/16" x 9-1/4"
E2E - 1 X 7	E2E - 1 X 12
11/16" x 6-9/16"	11/16" x 11-1/4"

E2E - 5/4 X 4	4	
1" x 3-1/2"	M	
E2E - 5/4 X (6	
1" x 5-1/2"	M	
E2E - 5/4 X 8		
1" x 7-1/4"	M	

Ł	Hemlock

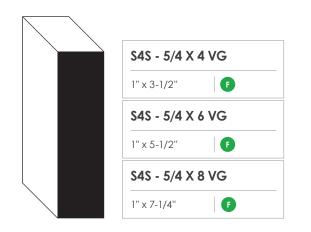
FJP Fingerjoint Primed Pine

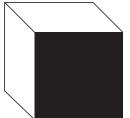
\$4\$ - 1/2 X 4 VG
1/2" x 3-1/2"
S4S - 1/2 X 6 VG
1/2" x 5-1/2"
S4S - 1/2 X 8 VG
1/2" x 7-1/4"



S4S - 1 X 2 VG 3/4" x 1-1/2"	S4S - 1 X 5 VG 3/4" x 4-9/16"	
S4S - 1 X 3 VG	S4S - 1 X 6 VG	S4S - 1 X 10 VG
3/4" x 2-1/2"	3/4" x 5-1/2"	3/4" x 9-1/4"
S4S - 1 X 4 VG	S4S - 1 X 8 VG	S4S - 1 X 12 VG
3/4" x 3-1/2"	3/4" x 7-1/4"	3/4" x 11-1/4"





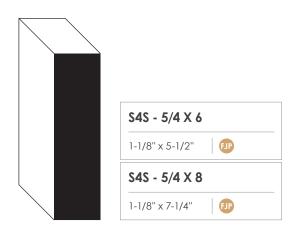




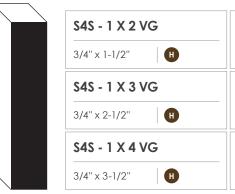


S4S - 1/2 X 4	
1/2" x 3-1/2"	
S4S - 1/2 X 6	
1/2" x 5-1/2"	

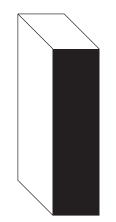
S4S - 1 X 2 FJPR	S4S - 1 X 5 FJPR	
3/4" x 1-1/2"	3/4" x 4-1/2" [JP	
S4S - 1 X 3 FJPR	S4S - 1 X 6 FJPR	S4S - 1 X 10 FJPR
3/4" x 2-1/2"	3/4" x 5-1/2"	3/4" x 9-1/4"
S4S - 1 X 4 FJPR	S4S - 1 X 8 FJPR	S4S - 1 X 12 FJPR
3/4" x 3-1/2"	3/4" x 7-1/4"	3/4" x 11-1/4"







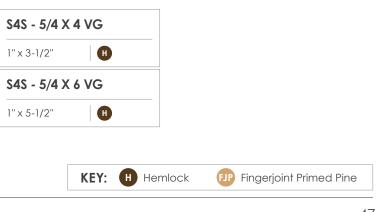




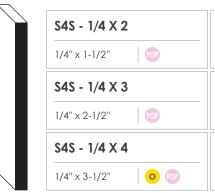
S4S - 1/2 X 4	
1/2" x 3-1/2"	H
S4S - 1/2 X 6	

S4S - 1 X 8 VG
3/4" x 7-1/4"
S4S - 1 X 10 VG
3/4" x 9-1/4"
S4S - 1 X 12 VG
3/4" x 11-1/4" H

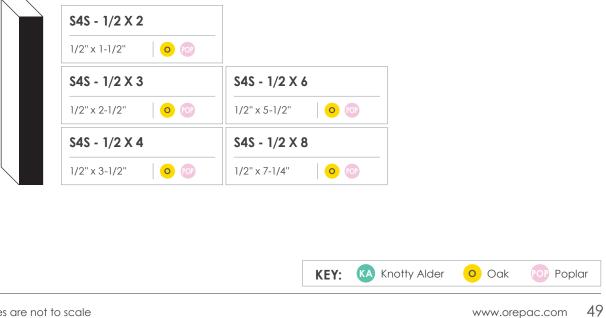
S4S - 1 X 5 MG	
3/4" x 4-1/2"	
S4S - 1 X 6 MG	S4S - 1 X 10 MG
3/4" x 5-1/2"	3/4" x 9-1/4" H
S4S - 1 X 8 MG	S4S - 1 X 12 MG
3/4" x 7-1/4" H	3/4" x 11-1/4" Н



		E2E - 1 X 8
		3/4" x 7-1/4"
E2E - 1 X 2	E2E - 1 X 5	E2E - 1 X 10
3/4" x 1-1/2"	3/4" x 4-1/2"	3/4" x 9-1/4"
E2E - 1 X 3	E2E - 1 X 6	E2E - 1 X 10 EG
3/4" x 2-1/2"	3/4" x 5-1/2"	3/4" x 9-1/4"
E2E - 1 X 4	E2E - 1 X 7	E2E - 1 X 12
3/4" x 3-1/2"	3/4" x 6-1/2"	3/4" x 11-1/4"

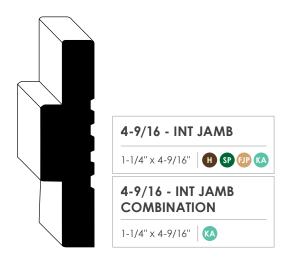


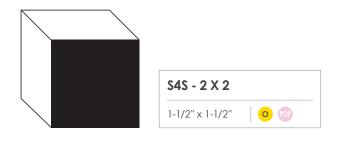




S4S - 1/4 X 5	
1/4" x 4-1/2"	0
S4S - 1/4 X 6	
1/4" x 5-1/2"	POP
S4S - 1/4 X 8	
1/4'' x 7-1/4''	POP

S4S - 1 X 2		
3/4" x 1-1/2" 0 00 0 C 00 0 C 00 00 C		
S4S - 1 X 3	S4S - 1 X 6	S4S - 1 X 10
3/4" x 2-1/2" O POP B C W	3/4" x 5-1/2" 0 POP B C W MP	3/4" x 9-1/4" 🧿
S4S - 1 X 4	S4S - 1 X 8	S4S - 1 X 12
3/4" x 3-1/2" 0 00 0 C	3/4" x 7-1/4" 💿 🔞	3/4" x 11-1/4" 🧿



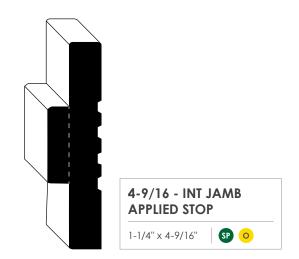


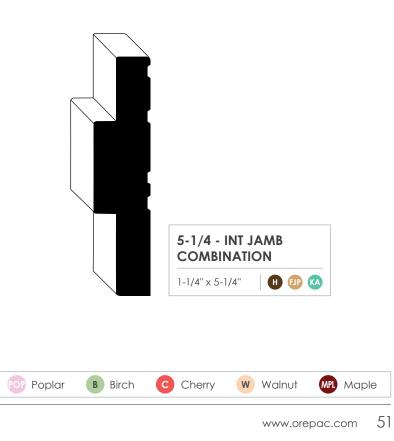
KEY: H Hemlock SP Solid Pine Fingerjoint Primed Pine KA Knotty Alder



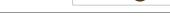


Moulding images are not to scale









7-1/4 - EXT JAMB 1-1/4" x 7-1/4" H (1)

	4-9/16 - INT FLAT
	11/16" x 4-9/16" H EP KA
	4-13/16 - INT FLAT
	11/16" x 4-13/16" EP
d Pine 🛛 🕅	Fingerjoint Primed Pine KA Knotty Alder



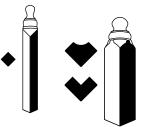
PLINTH -

 MDF Plinth Block	HCPBMDFP	3-1/2" x 6-1/2"	M
Plinth Block	НСРВ	3-1/2" x 6-1/2" x 3/4"	КА
Plinth Block	HCPBS	2-1/2" x 4"	KA

ROSETTE

MDF Rosette Square Corner	HCSCMDF2	2-3/4" x 2-3/4" x 3/4"	M
MDF Rosette Square Corner	HCSCMDF3	3-1/2" x 3-1/2" x 3/4"	M
Rosette Square Corner	HCSCSGS	2-3/4" x 2-3/4" x 3/4"	KA
Rosette Square Corner	HCSCSG	3-1/2" x 3-1/2" x 3/4"	KA
Fluted Rosette	HC101R	3-1/2" x 3-1/2"	KA
Fluted Rosette	HC109R	2-1/2" x 2-1/3"	KA

UNIVERSAL BASE CORNERS



Universal Base Inside Corner	HCUBI	7-1/4"	H
Universal Base Outside Corner	HCUBO	7-1/4"	H
Universal Base Outside Corner Radius	HCUBOR	7-1/4"	H
Universal Base Inside Corner	HC388UISC	7-1/4"	KA
Universal Base Outside Corner	HC389UOSC	7-1/4"	KA

KEY: H Hemlock SP Solid Pine EP Fingerjoint Primed Pine KA Knotty Alder

M MDF





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